

## ELIX™ 118HF

High flow ABS, with antistatic additive

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### ***Product properties***

High flow ABS modifier for polymer blends.  
Excellent balance of impact strength and flowability.  
High gloss surface finish.

### ***Chemical composition***

Acrylonitrile-Butadiene-Styrene Copolymer.

### ***Physical form***

Pellets.

### ***Handling information***

Please see the Material Safety Data Sheet for relevant health & safety information.

### ***Typical properties***

Butadiene content : 17,0-19,0 %	<i>INEOS ABS Lab (internal) – IR</i>
Melt Volume Flow Rate (220°/10Kg) : 55 -70 cm <sup>3</sup> /10'	<i>ISO 1133</i>
Izod Notched Impact strength, 23°: 14 -25 Kj/m <sup>2</sup>	<i>ISO 180-1A</i>
Ball Indentation Hardness: 86 -103 N/mm <sup>2</sup>	<i>ISO 2039-1</i>
Vicat B120N: 95 -105 °C	<i>ISO 306</i>

Note : control measurements in other places may issue different results due to influences of machinery, equipment, test method or storage conditions.

### ***Disclaimer for sales products***

#### Disclaimer for sales products

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#### Test values

Unless specified to the contrary, the values given have been established on standardised test specimens at room temperature. The figures should be regarded as guide values only and not as binding minimum values. Kindly note that, under certain conditions, the properties can be affected to a considerable extent by the design of the mould/die, the processing conditions and the colouring.

#### Processing note

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace in accordance with the Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures should not be substantially exceeded. Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.

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